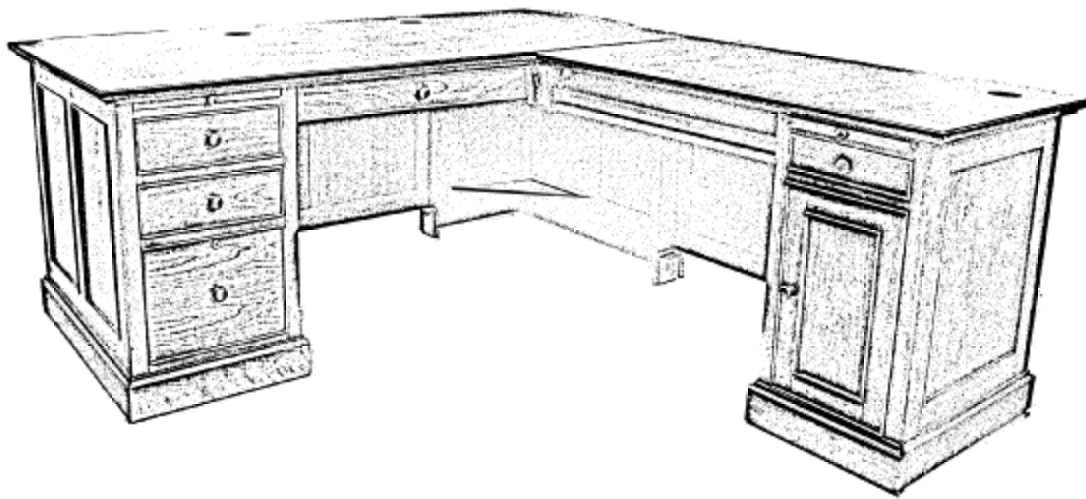


Assembly Instruction

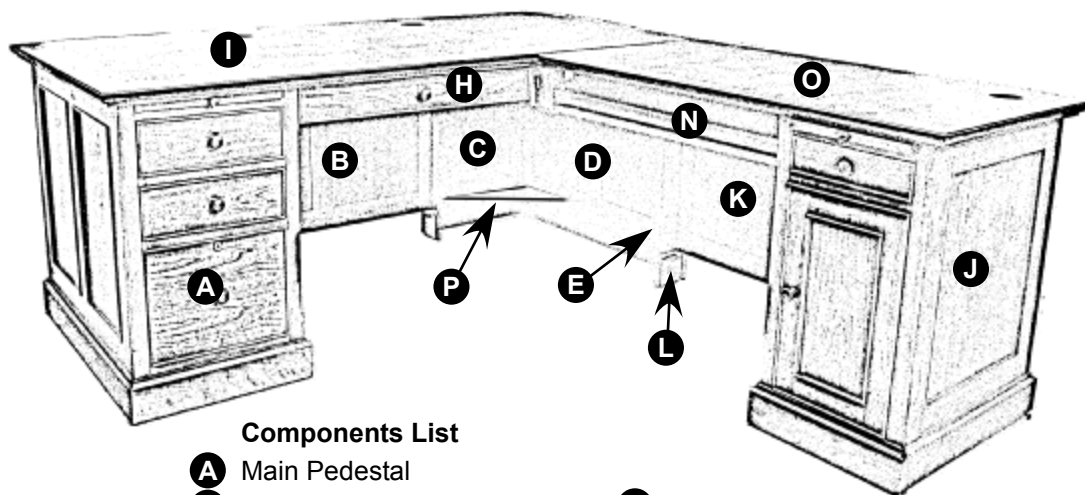
for



D3-M172R

WINNERS
ONLY INC.

Revised 2008.11.13



Components List

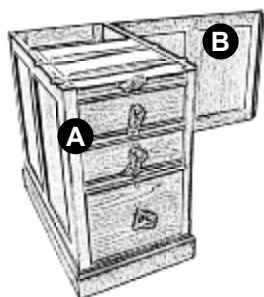
- | | |
|----------------------------------|----------------------------------|
| A Main Pedestal | J Return Pedestal |
| B Main Centre Back Panel | K Return Back Panel |
| C Main RHF Back Panel | L Return Small Panel |
| D Main RHF Side Panel | M Return Keyboard Support |
| E Main RHF Small Panel | N Return Keyboard Tray |
| F Main RHF Glide Assembly | O Return Top |
| G Main Drawer Support | |
| H Main Drawer | |
| I Main Top | |
| P Triangular Shelf | |

Other Parts (photo not shown)

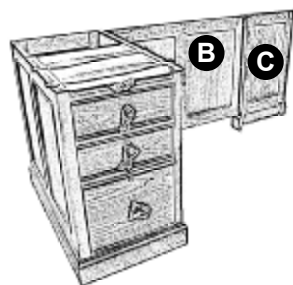
- | | |
|----------------------------|---|
| (9) Metal Grommets: | 1 |
| (10) Keys for File Drawer: | 2 |
| (11) Power Centre: | 1 |

Parts List

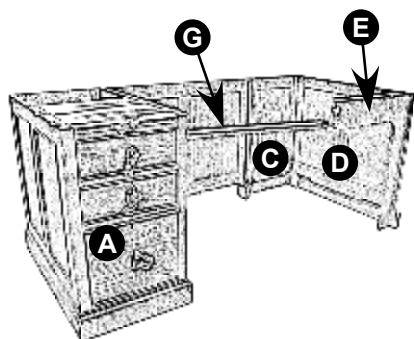
- | | |
|--|--|
| | (1) Figure-8 Irons: 24 |
| | (2) Long (1 1/4") Flat Head Wood Screws : 27 |
| | (3) Short (3/4") Flat Head Wood Screws: 24 |
| | (4) Wood Dowels (5/16 x 1"): 6 |
| | (5) Machine Screws (1 1/4"): 28 |
| | (6) Pan Head Wood Screws (1 1/4"): 4 |
| | (7) Long Machine Screws (1 3/4"): 1 |
| | (8) Short Machine Screws (1"): 1 |



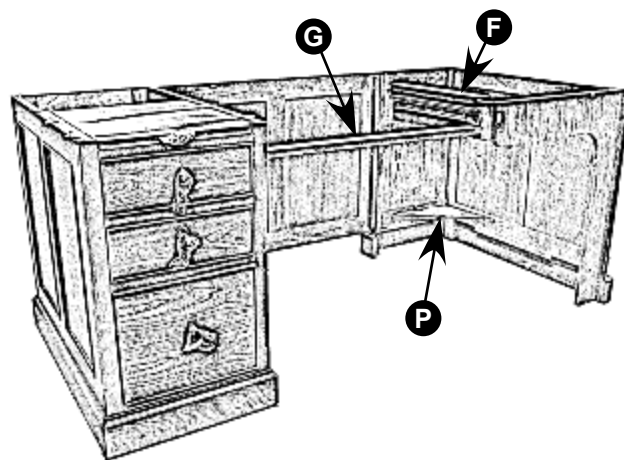
Place [Main Pedestal] (A) on a flat surface, Using 3 machine screws (5), secure [Main Centre Back Panel] (B) to the back of [Main Pedestal] (A).



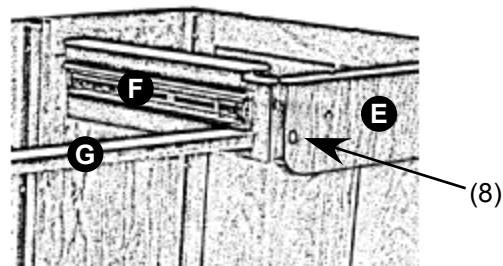
Using 3 machine screws (5), attach [Main RHF Back Panel] (C) to [Main Centre Back Panel] (B).



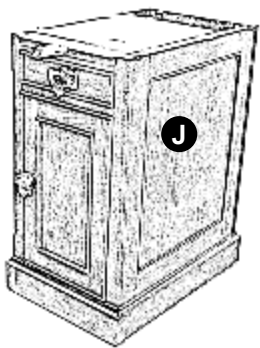
Using 6 machine screws (5) to loosely secure (D) to (C) and to attach (E) to (D). Place (G) into the square hole on (A).



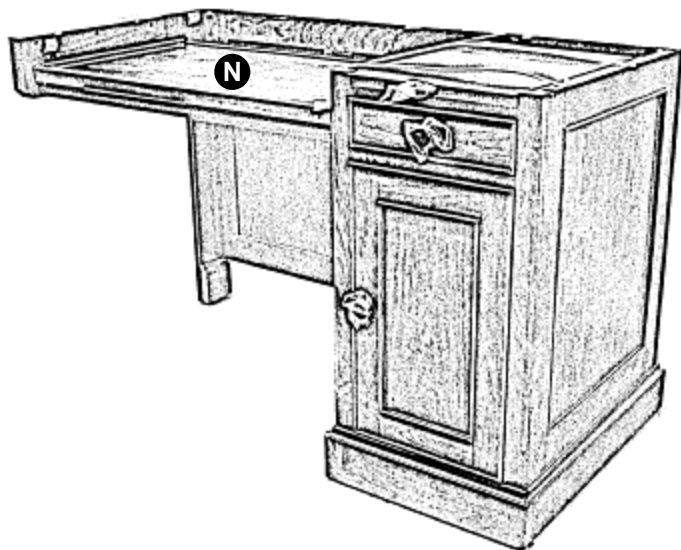
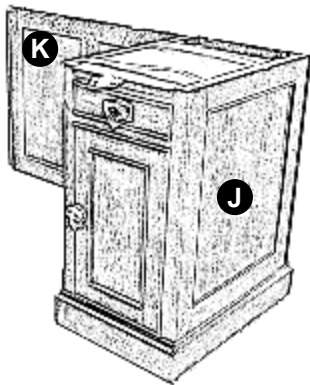
Insert the other end of (G) into the square hole of [Main RHF Glide Assembly] (F). Secure [Triangular Shelf] (P) using 4 [Machine Screws] (5).



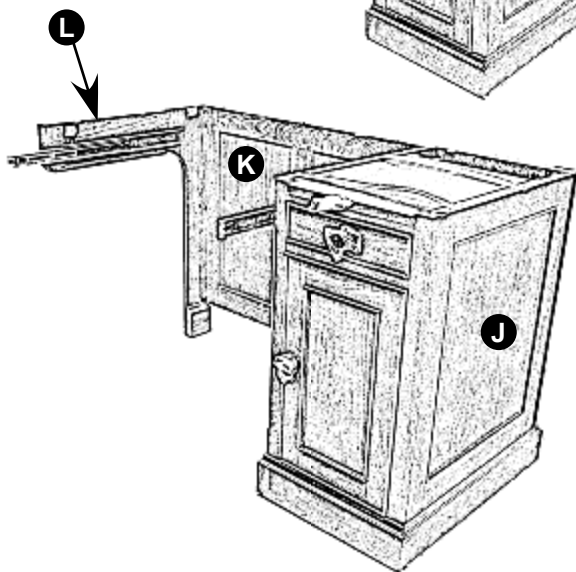
Use Short Machine Screw (8) to secure (F) to (E) through the hole indicated by the arrow above. Fasten (G) to (A)/(F) with 2 (6) Pan Head Wood Screws. Now tighten the machine screws holding (C) and (D).



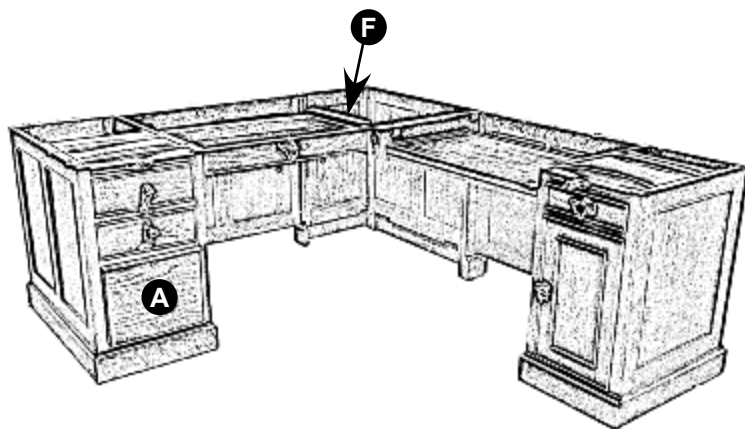
Place [Return Pedestal] (J) on a flat surface, Using 3 machine screws (5), secure [Return Back Panel] (K) to the back of [Return Pedestal] (J).



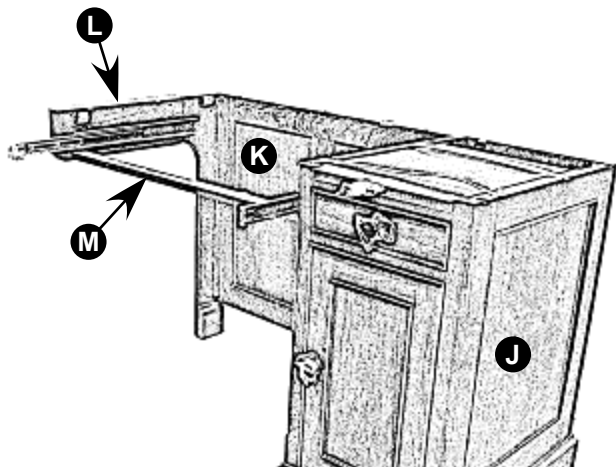
Extend the keyboard metal glides. Insert [Return Keyboard Tray] (N) into the metal glides.



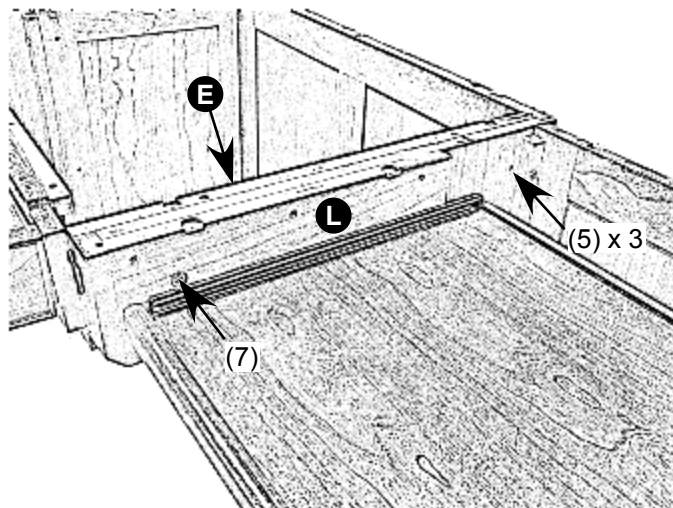
Using 3 machine screws (5), attach [Return Small Panel] (L) to [Return Back Panel] (K). Do not tighten the machine screws yet.

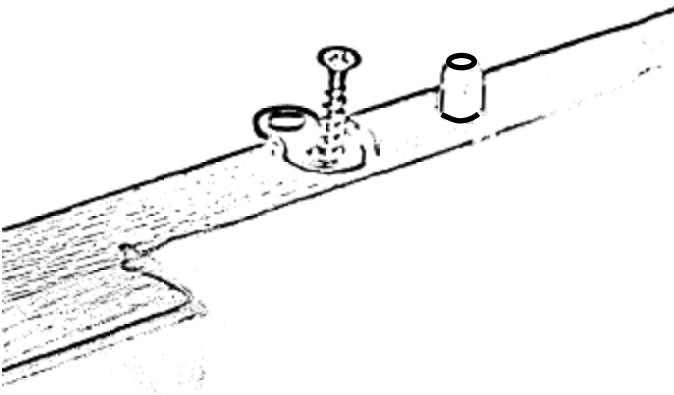


Place Main Desk and Return side by side. Secure the two together using 1 [Long Machine Screw] (7) and 3 [Machine Screw] (5), through the holes indicated by arrows below. Insert [Main Drawer] (H) into the metal glides found on the sides of (A) and (F).

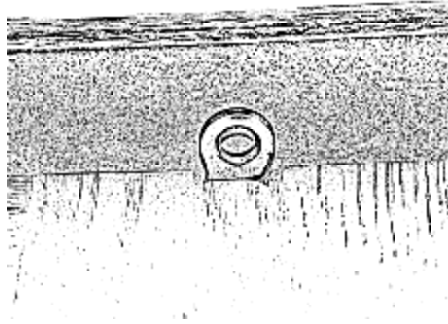


Insert [Return Keyboard Support] (M) into the square holes on (L) and (J). Fasten (M) using 2 [Pan Head Wood Screws] (6).





Put 1 [Long (1¼") Flat Head Wood Screws] (2) through the larger hole of each [Figure-8 Iron] (1). Fasten each [Figure-8 Iron] to one of the 24 round depressions on the top edge of desk. Insert and tap in [Wood Dowels] (4) into each of six 5/6" holes. The main desk has 15 round depressions and 4 dowel holes; the return has 9 round depressions and 2 dowel holes.

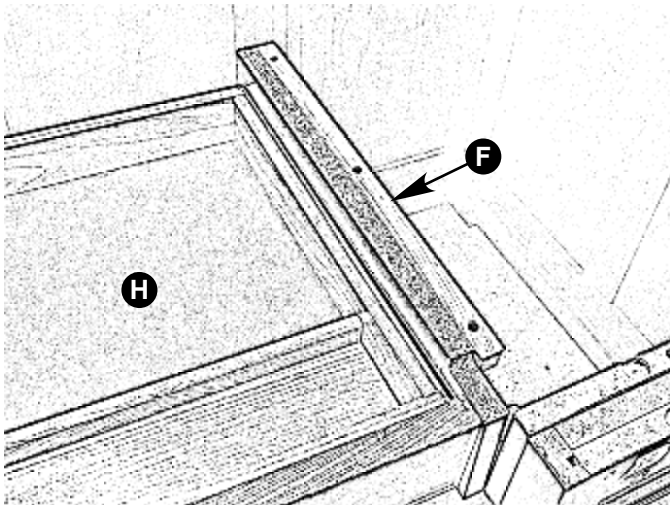


Look under the overhang of the desk, including kneehole. There should be 24 half-exposed [Figure-8 Irons] (1). Use [Short (¾") Flat Head Wood Screws] (3) to secure the bases to the tops. Do not use anything longer than the short wood screws provided. Longer screws may penetrate the tops and cause irreparable damages.

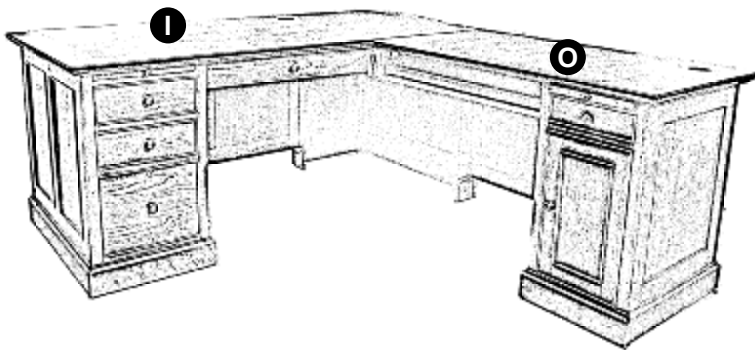
In addition, use the remaining 3 [Machine Screws] (5) to fasten [Main Desktop] (I) through the extra wood connector (found on the top of (F) and noted earlier).

Similarly, use 3 [Long (1¼") Flat Head Wood Screws] (2) to fasten top (I) through the extra wood connector found on top of (D).

The desk is now fully assembled. When moving the desk, please remove the 4 [Machine Screws] (7) and (5) holding (E) & (L) so that the desk can be handled as 2 parts.



Take note of the position of the extra wood connector on the top of [Main RHF Glide Assembly] (F). You will need it in later steps.



Place [Main Top] (I) and [Return Top] (O) on their respective bases. Take care to align pre-drilled holes on the underside of tops and the wood dowels inserted earlier.